

Specifiers: Click on the ¶ icon in the WORD toolbar to reveal detailed instructions

SECTION 07 42 13
METAL WALL PANELS

Kingspan Insulated Panels
200/300/300A/300GS/300R/400 Series Insulated Wall Panels

PART 1 - GENERAL

1.1 SECTION INCLUDES

- A. Steel faced, polyurethane (polyisocyanurate) metal wall panels.
- B. Accessories including fasteners and perimeter trim.

1.2 REFERENCES

- A. American Architectural Manufacturers Association (AAMA)
 - 1. AMA 501.2: Quality Assurance and Diagnostic Water Leakage Field Check of Installed Storefronts, Curtain Walls and Sloped Glazing Systems.
- B. American Society of Civil Engineers (ASCE)
 - 1. ASCE 7: Minimum Design Loads for Buildings and Other Structures.
- C. ASTM International
 - 1. ASTM A480: Standard Specification for General Requirements for Flat-Rolled Stainless and Heat-Resisting Steel Plate, Sheet and Strip.
 - 2. ASTM A653: Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process
 - 3. ASTM A755: Standard Specification for Steel Sheet, Metallic Coated by the Hot-Dip Process and Prepainted by the Coil-Coating Process for Exterior Exposed Building Products
 - 4. ASTM A792: Standard Specification for Steel Sheet, 55 percent Aluminum-Zinc Alloy-Coated by the Hot-Dip Process
 - 5. ASTM A924: Standard Specification for General Requirements for Steel Sheet, Metallic-Coated by the Hot-Dip Process
 - 6. ASTM B117: Standard Practice for Operating Salt Spray (Fog) Apparatus
 - 7. ASTM C273: Standard Test Method for Shear Properties of Sandwich Core Materials

8. ASTM C518: Standard Test Method for Steady-State Thermal Transmission Properties by Means of the Heat Flow Meter Apparatus
9. ASTM D522: Standard Test Methods for Mandrel Bend Test of Attached Organic Coatings
10. ASTM D523: Standard Test Method for Specular Gloss
11. ASTM D714: Standard Test Method for Evaluating Degree of Blistering of Paints
12. ASTM D968: Standard Test Methods for Abrasion Resistance of Organic Coatings by Falling Abrasive
13. ASTM D1308: Standard Test Method for Effect of Household Chemicals on Clear and Pigmented Organic Finishes
14. ASTM D1621: Standard Test Method for Compressive Properties of Rigid Cellular Plastics
15. ASTM D1622: Standard Test Method for Apparent Density of Rigid Cellular Plastics
16. ASTM D1623: Standard Test Method for Tensile and Tensile Adhesion Properties of Rigid Cellular Plastics
17. ASTM D1654: Standard Test Method for Evaluation of Painted or Coated Specimens Subjected to Corrosive Environments.
18. ASTM D1929: Standard Test Method for Determining Ignition Temperature of Plastics
19. ASTM D2126: Standard Test Method for Response of Rigid Cellular Plastics to Thermal and Humid Aging.
20. ASTM D2244: Standard practice for Calculation of Color Tolerances and Color Differences from Instrumentally Measured Color Coordinates
21. ASTM D2247: Standard Practice for Testing Water Resistance of Coatings in 100 percent Relative Humidity
22. ASTM D2794: Standard Test Method for Resistance of Organic Coatings to the Effects of Rapid Deformation (Impact)
23. ASTM D3273: Standard Test Method for Resistance to Growth of Mold on the Surface of Interior Coatings in an Environmental Chamber.
24. ASTM D3359: Standard Test Methods for Measuring Adhesion by Tape Test
25. ASTM D3363: Standard Test Method for Film Hardness by Pencil Test
26. ASTM D4145: Standard Test Method for Coating Flexibility of Prepainted Sheet
27. ASTM D4214: Standard Test Methods for Evaluating the Degree of Chalking of Exterior Paint Films
28. ASTM D5894: Standard Practice for Cyclic Salt Fog/UV Exposure of Painted Metal, (Alternating Exposures in a Fog/Dry Cabinet and a UV Condensation Cabinet)
29. ASTM D6226: Standard Test Method for Open Cell Content of Rigid Cellular Plastics.
30. ASTM E72: Standard Test Methods of Conducting Strength Tests of Panels for Building Construction
31. ASTM E84: Standard Test Method for Surface Burning Characteristics of Building Materials
32. ASTM E90: Standard Test Method for Laboratory Measurement of Airborne Sound Transmission Loss of Building Partitions and Elements

33. ASTM E283: Standard Test Method for Determining Rate of Air Leakage Through Exterior Windows, Curtain Walls, and Doors Under Specified Pressure Differences Across the Specimen
34. ASTM E331: Standard Test Method for Water Penetration of Exterior Windows, Skylights, Doors, and Curtain Walls by Uniform Static Air Pressure Difference
35. ASTM E413: Classification for Rating Sound Insulation
36. ASTM G153: Standard Practice for Operating Enclosed Carbon Arc Light Apparatus for Exposure of Nonmetallic Materials
37. ASTM G154: Standard Practice for Operating Fluorescent Light Apparatus for UV Exposure of Nonmetallic Materials

D. FM Global (FM)

1. Approval Standard 4880; Class 1 Fire Rating of Insulated Wall or Wall and Roof/Ceiling Panels, Interior Finish Materials or Coatings, and Exterior Wall Systems.
2. Approval Standard 4881; Class 1 Exterior Wall Systems.

E. International Building Code (IBC): current edition

F. National Fire Protection Agency (NFPA)

1. NFPA 259: Standard Test Method for Potential Heat of Building Materials.
2. NFPA 285: Standard Fire Test Method for Evaluation of Fire Propagation Characteristics of Exterior Non-Load-Bearing Wall Assemblies Containing Combustible Components.

G. UL Canada (ULC) Approvals:

1. ULC-S101: Standard Methods of Fire Endurance Tests of Building Construction and Materials
2. ULC-S102: Standard Method of Test for Surface Building Characteristics of Building Materials and Assemblies
3. ULC-S127: Standard Corner Wall Method of Test for Flammability Characteristics of Non-Melting Building Materials

1.3 ADMINISTRATIVE REQUIREMENTS

- A. Pre-installation meeting: Conduct a pre-installation meeting at the job site attended by Owner, Architect, Manufacturer's Technical Representative, Panel Installer, and Contractors of related trades. Coordinate structural support requirements in relation to insulated wall panel system, installation of any separate air/water barriers, treatment of fenestration, and other requirements specific to the project.

1.4 SUBMITTALS

- A. Refer to Section [01 33 00 Submittal Procedures] [insert section number and title].
- B. Product Data: Submit manufacturer current technical literature for each type of product.
- C. Shop Drawings: Submit detailed drawings and panel analysis showing:
 - 1. Profile
 - 2. Gauge of both exterior and interior sheet
 - 3. Location, layout and dimensions of panels
 - 4. Location and type of fasteners
 - 5. Shape and method of attachment of all trim
 - 6. Locations and type of sealants
 - 7. Installation sequence
 - 8. Coordination Drawings: Provide elevation drawings and building sections which show panels in relationship to required locations for structural support. Include panel details and details showing attachment to structural support.
 - 9. Other details as may be required for a weathertight installation
- D. Panel Analysis: Provide panel calculations to verify panels will withstand the design wind loads indicated without detrimental effects or deflection exceeding L/180. Include effects of thermal differential between the exterior and interior panel facings and resistance to fastener pullout.
- E. Samples: [Provide nominal 3 x 5 inch of each color indicated.] [Provide panel width by 8 inches long minimum] [Insert size].
- F. LEED Submittals:
 - 1. Energy and Atmosphere (EA)
 - a. Energy Analysis for Credit EA 1: Demonstrating percentage of performance improvement compared with the baseline building performance rating.
 - 2. Material and Resources (MR)
 - a. Product Certificates for Credit [MR 4] [MR 4.1[and Credit MR 4.2]]: For products having recycled content, documentation indicating percentages by weight of postconsumer and pre-consumer recycled content.
 - b. Product Certificates for Credit [MR 5] [MR 5.1[and Credit MR 5.2]]: For products and materials required to comply with requirements for regionally manufactured materials. Include statement indicating cost, location of manufacturer, and distance to Project for each regionally manufactured material.

3. Indoor Environmental Quality (IEQ)
 - a. Product Data for Credit **[IEQ 4.1]** [EQ 4.1]: For sealants, including printed statement of VOC content
 - b. Product Data for Credit **[IEQ 4.2]** [EQ 4.2]: For paints and coatings, including printed statement of VOC content
4. Innovation in Design (ID)
 - a. **[Documentation for Credit **[ID 1]** [ID 1.1]: [Include specific requirements related to documenting credit.]**
5. Pilot Credit 61: Certified Products
 - a. Material Disclosure and Assessment

G. Miscellaneous Certifications:

1. Submit documentation that products have been certified in accordance with ISO 14025.

H. Quality Assurance Submittals

1. Design Data, Test Reports: Provide manufacturer test reports indicating product compliance with requirements.
2. Manufacturer Erection Instructions: Provide manufacturer's written installation instructions including proper material storage, material handling, installation sequence, panel location(s), and attachment methods, details and required trim and accessories.

1.5 QUALITY ASSURANCE

A. Manufacturer Qualifications:

1. Manufacturer shall have a minimum of five (5) years experience in the production of insulated wall panels. Manufacturer shall demonstrate past experience with examples of projects of similar type and exposure.
2. Manufacturer to be registered with a Program Operator with a Certified, Environmental Product Declaration, in conformance with ISO 14025, for Insulated Metal Panels.

- B. Installer Qualifications: Authorized by the manufacturer and the work shall be supervised by a person having a minimum of five (5) years experience installing insulated wall panels on similar type and size projects.

1.6 DELIVERY, STORAGE AND HANDLING

- A. Refer to Section [01 60 00 Product Requirements] [insert section number and title].
- B. Deliver panel materials and components in manufacturer's original, unopened, undamaged packaging with identification labels intact.
- C. Store wall panel materials on dry, level, firm, and clean surface. Stack no more than two bundles high. Elevate one end of bundle to allow moisture run-off, cover and ventilate to allow air to circulate and moisture to escape.

1.7 WARRANTY

- A. Limited Warranty: Standard form in which manufacturer agrees to repair or replace items that fail in materials or workmanship within specified warranty period. The items covered by the warranty include bond integrity, deflection and buckling.
 - 1. Warranty Period: Two (2) years from date of Substantial Completion, or 2 years and 3 months from the date of shipment from manufacturer's plant, whichever occurs first.
- B. Finish Warranty: Standard form in which manufacturer agrees to repair or replace metal panels that evidence deterioration of fluoropolymer finish, including flaking or peeling from approved primed metal substrate, chalk in excess of 8 when tested in accordance with ASTM D4214, Method A, and /or color fading in excess of 5 ΔE Hunter units on panels when tested in accordance with ASTM D2244.
 - 1. Warranty Period: Twenty (20) years from date of Substantial Completion, or 20 years and 3 months from the date of shipment from manufacturer's plant, whichever occurs first.

PART 2 - PRODUCTS

2.1 MANUFACTURER

- A. Kingspan Insulated Panels Ltd. 12557 Coleraine Drive, Caledon, ON L7E 3B5 (866-442-3594); 5202-272nd Street, Langley, B.C. V4W 1S3 (866-442-3594) (www.kingspanpanels.ca).
- B. Kingspan Insulated Panels, Inc., 726 Summerhill Drive, Deland, FL 32724 (888-882-5862); 2000 Morgan Road, Modesto, CA 95358 (800-377-5110) (www.kingspanpanels.us)
- C. Substitution Limitations:

1. Submit written request for approval of substitutions to the Architect [a minimum of [14] days prior to the date for receipt of bids] [Insert time period]. Include the following information:
 - a. Name of the materials and description of the proposed substitute.
 - b. Drawings, cut sheets, performance and test data.
 - c. List of projects similar scope and photographs of existing installations.
 - d. Test reports indicating compliance with the performance criteria.
 - e. Other information necessary for evaluation.
2. After evaluation by Architect, approval will be issued via addendum. No verbal approval will be given.
3. Substitutions following award of contract are not allowed except as stipulated in Division 01 – General Requirements.

2.2 EXTERIOR WALL PANELS

A. Design Criteria:

1. Wind Loads: [As indicated on Drawings] [Insert load psf]
2. Deflection criteria shall be [L/180] [insert project specific deflection criteria]

B. Performance Criteria:

1. Structural Test: Structural performance shall be verifiable by witnessed structural testing for simulated wind loads in accordance with ASTM E72. Deflection criteria shall be [L/180] [insert project specific deflection criteria].
2. Thermal Properties: Thermal Properties: The panel shall provide a nominal R-value of 7.2 [hr·ft²·°F/Btu] per inch thickness when tested in accordance with ASTM C 518 at 75°F mean temperature and 8.0 [hr·ft²·°F/Btu] per inch thickness when tested in accordance with ASTM C 518 at 35°F mean temperature
3. Fatigue Test: There shall be no evidence of metal/insulation interface delamination when the panel is tested by simulated wind loads (positive and negative loads), when applied for two million alternate cycles of L/180 deflection.
4. Water Penetration: There shall be no uncontrolled water penetration through the panel joints at a pressure differential of 20 psf, when tested in accordance with ASTM E331.
5. Air Infiltration: Air infiltration through the panel shall not exceed 0.001 cfm/sf at 20 psf air pressure differential when tested in accordance with ASTM E283.
6. Panels shall have a minimum sound transmission coefficient (STC) of 22 when tested in accordance with ASTM E90 and rated in accordance with ASTM E413.

7. Humidity Test: Panels shall exhibit no delamination or metal interface corrosion when subjected to 140 deg. F temperature and 100 percent relative humidity for a total of 1500 hours.
8. Seismic Performance: Comply with ASCE 7, Section 13, "Seismic Design Requirements for Non-Structural Components". Panels shall be hard- fastened to structure along one edge only such that lateral slippage between panels can occur in the event of seismic activity.

Panel Fire Tests:

- a. Fire Endurance Test – 10 minutes: Panels remained in place without joint stitch fastening per ULC-S101.
9. Fire Test Response Characteristics: Steel-faced panels with polyisocyanurate (ISO) core shall fully comply with Chapter 26 of International Building Code regarding the use of Foam Plastic.
 - a. FM 4880: Class I rated per FM Global, panels are approved for use without a thermal barrier and do not create a requirement for automatic sprinkler protection.
 - b. NFPA 285 Intermediate Scale Multi-story Fire Evaluation; successfully passed acceptance criteria.
 - c. UL 263 Fire Resistive Rating; classified as a component of a fire-rated wall assembly for 1-hour and 2-hour rating Design No. U053 (rated assemblies include appropriate layers of fire-rated Type X Gypsum board).
 - d. ASTM D1929 Minimum Flash and Self Ignition; established for foam core.
 - e. NFPA 259 Potential Heat Content; established for foam core.
 - f. S101, S102, S127 UL Canada fire test standards; successfully passed.
 10. Windborne Debris rating for Wall Panel:
 - a. Meets requirements for high velocity hurricane zone with large missile impact when tested in accordance with FM Standard 4881 (200/300 series panels)
 11. Insulating Core: Polyisocyanurate (ISO) core, ASTM C591 Type IV, CFC and HCFC free, compliant with Montreal Protocol and Clean Air Act, with the following minimum physical properties:
 - a. Core is minimum 91 percent closed cell when tested in accordance with ASTM D6226
 - b. Foam has a density of 2.3 to 2.6 pounds per cubic foot when tested in accordance with ASTM D1622

- c. Compressive Stress when tested in accordance with ASTM D1621:
 - 1) Parallel to Rise: minimum of 19 psi
 - 2) Perpendicular to Rise: 23 psi
 - d. Shear Stress: Minimum of 25 psi when tested in accordance with ASTM C273
 - e. Tensile Stress: Minimum of 23 psi when tested in accordance with ASTM D1623
 - f. Dimensional Stability when tested in accordance with ASTM D2126:
 - 1) High Temperature Aging at 158 deg. F and plus 100 percent relative humidity for 14 days: less than 6 percent volume change
 - 2) High Temperature Aging at 212 deg. F and ambient humidity for 14 days: less than 4 percent volume change
 - 3) Low Temperature Aging at minus 40 deg. F and ambient humidity at 14 days: one percent volume change
12. Flame Spread and Smoke Developed Tests on exposed Insulating Core when tested in accordance with ASTM E84:
- a. Flame Spread: Less than 25
 - b. Smoke Developed: Less than 450

C. Paint Finish Characteristics:

- 1. Gloss: 15 ± 5 measured at 60 degree angle tested in accordance with ASTM D523.
- 2. Pencil Hardness: HB-H minimum tested in accordance with ASTM D3363.
- 3. Flexibility, T-Bend: 1-2T bend with no adhesion loss when tested in accordance with ASTM D4145.
- 4. Flexibility, Mandrel: No cracking when bent 180 deg. around a 1/8 mandrel as tested in accordance with ASTM D522.
- 5. Adhesion: No adhesion loss tested in accordance with ASTM D3359.
- 6. Reverse Impact: No cracking or adhesion loss when impacted 3000 by inches of metal thickness (lb-in), tested in accordance with ASTM D2794.
- 7. Abrasion Resistance: Nominal 65 liters of falling sand to expose 5/32 inch diameter of metal substrate when tested in accordance with ASTM D968.
- 8. Graffiti Resistance: Minimal effect.
- 9. Acid Pollutant Resistance: No effect when subjected to 30 percent sulfuric acid for 18 hours, or 10 percent muriatic acid for 15 minutes when tested in accordance with ASTM D1308.
- 10. Salt Fog Resistance: Passes 1000 hours, when tested in accordance with ASTM B117 (5 percent salt fog at 95 deg. F).
- 11. Cyclic Salt Fog and UV Exposure: Passes 2016 hours when tested in accordance with ASTM D5894.

12. Humidity Resistance: Passes 1500 hours at 100 percent relative humidity and 95 deg. F, with a test rating of 10 when tested in accordance with ASTM D2247, and D714.
13. Color Retention: Passes 5000 hours when tested in accordance with ASTM G153 and G154.
14. Chalk Resistance: Maximum chalk is a rating of 8 when tested in accordance with ASTM D4214, Method A.
15. Color Tolerances: Maximum of 5ΔE Hunter units on panels when tested in accordance with ASTM D2244.

D. Exterior Aggregate Finish Characteristics:

1. Moisture Resistance: 14 days exposure with no deleterious effects when tested in accordance with ASTM D2247.
2. Salt Spray: 1000 hours, no deleterious effects when tested in accordance with ASTM B117.
3. Abrasion Resistance: 500 liters of sand, no deleterious effects when tested in accordance with ASTM D968.
4. Freeze/Thaw (60 cycles): No checking, cracking or splitting.
5. Mildew Resistance: No growth of mildew per ASTM D3273.
6. Flame Spread: less than 25, Class 1 rating when tested in accordance with ASTM E84.

E. Panel Assembly:

1. Product: [200] [300] [300A] [300R] Series Wall Panels
2. Panel thickness: [2 inches] [2 ½ inches] [3 inches] [4 inches] [5 inches] [6 inches] thick
3. Panel width: 42 inches
4. Panel Lengths: [Minimum 10 feet, maximum 48 feet] [As indicated on Drawings].
5. Panel Attachment: Consisting of fasteners and steel attachment clip completely concealed within the panel side joint.
6. Exterior Face of Panel:
 - a. Material:
 - 1) Steel coil material shall be in accordance with ASTM A755: [AZ50 Galvalume®/ Zinalume® (55 percent aluminum, 45 percent zinc) in accordance with ASTM A792] [Grade 33, G90 galvanized steel in accordance with ASTM A653 and A924].
 - 2) Gauge: [26] [24] [22] gauge
 - b. Profile:
 - 1) [Profile description – 200 Series: Inverted Rib]

- 2) [Profile description – 300 Series: Minor Rib]
- 3) [Profile description – 300A Series: Flat, with no striations or ribbing]
- 4) [Profile description – 300R Series: Linear striations, running the length of panel, across entire panel face]
- c. Texture: [Non-directional stucco embossed] [Heavy Embossed]
- d. Exterior Paint Finish Color:
 - 1) [Selected from current Kingspan Insulated Panels color chart] [Custom color as selected by Architect] [Color indicated].
 - 2) Finish System:
 - a) [1.0 mil. Fluoropolymer (PVDF) Two Coat system: 0.2 mil primer with 0.8 mil Kynar 500 (70 percent) SOLID color coat.]
 - b) [1.0 mil. Fluoropolymer (PVDF) Two Coat system: 0.2 mil primer with 0.8 mil Kynar 500 (70 percent) MICA color coat.]
 - c) [1.5 mil. Fluoropolymer (PVDF) Three Coat system: 0.2 mil primer with 0.8 mil Kynar 500 (70 percent) METALLIC color coat and .5 mil clear coat.]
 - d) [2.4 mil. Fluoropolymer (PVDF) Three Coat system: 0.8 mil primer with 0.8 mil Kynar 500 (70 percent) SOLID color coat and 0.8 mil clear coat.]

7. Interior Face of Panel:

- a. Material:
 - 1) Steel coil material shall be in accordance with ASTM A755: [AZ50 Galvalume®/ Zinalume® (55 percent aluminum, 45 percent zinc) in accordance with ASTM A792] [Grade 33, G90 galvanized steel in accordance with ASTM A653 and A924].
- b. Profile:
 - 1) Profile description - Minor Rib
- c. Texture: Non-directional stucco embossed
- d. Gauge: [26] [24] [22] gauge
- e. Interior Finish: [modified polyester, dry film thickness of 1.0 mil including primer.] [PVDF finish, dry film thickness of 1.0 mil including primer] [Vinyl Plastisol, 4.0 mil including primer].

- 1) Color: [USDA Imperial White] [Selected from the current Kingspan Insulated Panels stock color chart] [same as exterior finish] [Custom color as selected by Architect] [Color indicated].

F. Panel Assembly:

1. Product: 300GS Series Wall Panels
2. Panel thickness: [2 inches] [2 ½ inches] [3 inches] [4 inches] [5 inches] [6 inches] thick
3. Panel width: 42 inches
4. Panel Lengths: [Minimum 10 feet, maximum 48 feet] [As indicated on Drawings]
5. Panel Attachment: Consisting of fasteners and steel attachment clip completely concealed within the panel side joint.
6. Exterior Face of Panel:
 - a. Material:
 - 1) Steel coil material shall be in accordance with ASTM A755: [AZ50 Galvalume®/ Zinalume® (55 percent aluminum, 45 percent zinc) in accordance with ASTM A792] [Grade 33, G90 galvanized steel in accordance with ASTM A653 and A924].
 - 2) Gauge: [24] [22] gauge
 - b. Profile:
 - 1) [Profile description - Flat: Flush profile is flat with no striations or ribbing.]
 - 2) [Profile description - Striated: Linear striations, running the length of panel, across entire panel face.]
 - c. Texture: Stucco Embossed
 - d. Exterior Aggregate Finish:
 - 1) Baked epoxy primer with factory applied [12 mil dry film thickness] [36 mil dry film thickness] finish coat of acrylic bonder and silica aggregate.
 - a) Silica Aggregate Color: [Selected from current Kingspan Insulated Panels GRANITSTONE color chart] [Custom color as selected by Architect] [Color indicated].
 - b) Quartz Aggregate Color: [Selected from current Kingspan Insulated Panels GRANITSTONE QUARTZ color chart] [Color indicated].

7. Interior Face of Panel:

- a. Material:
 - 1) Steel coil material shall be in accordance with ASTM A755: [AZ50 Galvalume®/ Zinalume® (55 percent aluminum, 45 percent zinc) in accordance with ASTM A792] [Grade 33, G90 galvanized steel in accordance with ASTM A653 and A924].
- b. Profile:
 - 1) Profile description – Minor Rib
- c. Texture: Non-directional stucco embossed
- d. Gauge: [26] [24] [22] gauge
- e. Interior Finish: [modified polyester, dry film thickness of 1.0 mil including primer.] [PVDF finish, dry film thickness of 1.0 mil including primer] [Vinyl Plastisol, 4.0 mil including primer].
 - 1) Color: [USDA Imperial White] [Selected from the current Kingspan Insulated Panels stock color chart] [same as exterior finish] [Custom color as selected by Architect] [Color indicated].

G. Panel Assembly:

- 1. Product: 400 V-Wave Series Wall Panels
- 2. Panel thickness: [2 inches] [3 inches] thick
- 3. Panel width: 39 3/8 inches
- 4. Panel Lengths: [Minimum 10 feet, maximum 48 feet] [As indicated on Drawings].
- 5. Panel Attachment: Consisting of fasteners completely concealed within the panel side joint.
- 6. Exterior Face of Panel:
 - a. Material:
 - 1) Steel coil material shall be in accordance with ASTM A755: [AZ50 Galvalume®/ Zinalume® (55 percent aluminum, 45 percent zinc) in accordance with ASTM A792] [Grade 33, G90 galvanized steel in accordance with ASTM A653 and A924].
 - 2) Gauge: 22 gauge
 - b. Profile:
 - 1) Profile description - V-Wave: Continuous sinewave profile; nominal 13/16 inch deep at 5 inches on center.
 - c. Texture: [Non-directional stucco embossed] [Smooth]
 - d. Exterior Paint Finish Color:

- 1) [Selected from current Kingspan Insulated Panels color chart] [Custom color as selected by Architect] [Color indicated].
- 2) Finish System:
 - a) [1.0 mil. Fluoropolymer (PVDF) Two Coat system: 0.2 mil primer with 0.8 mil Kynar 500 (70 percent) SOLID color coat.]
 - b) [1.0 mil. Fluoropolymer (PVDF) Two Coat system: 0.2 mil primer with 0.8 mil Kynar 500 (70 percent) MICA color coat.]
 - c) [1.5 mil. Fluoropolymer (PVDF) Three Coat system: 0.2 mil primer with 0.8 mil Kynar 500 (70 percent) METALLIC color coat and .5 mil clear coat.]
 - d) [2.4 mil. Fluoropolymer (PVDF) Three Coat system: 0.8 mil primer with 0.8 mil Kynar 500 (70 percent) SOLID color coat and 0.8 mil clear coat.]

7. Interior Face of Panel:

a. Material:

- 1) Steel coil material shall be in accordance with ASTM A755: [AZ50 Galvalume®/ Zinalume® (55 percent aluminum, 45 percent zinc) in accordance with ASTM A792] [Grade 33, G90 galvanized steel in accordance with ASTM A653 and A924].

b. Profile:

- 1) Profile description - Shadow Line: Linear "V" grooves at 2 1/2 inches on center.

c. Texture: Non-directional stucco embossed

d. Gauge: [26] [24] [22] gauge

e. Interior Finish: [modified polyester, dry film thickness of 1.0 mil including primer.] [PVDF finish, dry film thickness of 1.0 mil including primer] [Vinyl Plastisol, 4.0 mil including primer].

- 1) Color: [USDA Imperial White] [Selected from the current Kingspan Insulated Panels stock color chart] [same as exterior finish] [Custom color as selected by Architect] [Color indicated].

2.3 ACCESSORIES

A. Fasteners:

1. Self drilling fasteners shall be corrosion resistant plated steel with neoprene washer, as recommended by manufacturer.

2. Material: Hex-head type with steel and neoprene washer and 12 gauge stainless steel clip supplied by the manufacturer.
 3. Size: As recommended by manufacturer.
- B. Perimeter Trim:
1. Fabricated perimeter trim and metal flashing: Shall be same gauge, material and coating color as exterior face of insulated metal wall panel.
 2. Extruded perimeter trim: Shall be extruded aluminum 6063-T5 alloy with spray applied PVF coating in same color as exterior face of insulated metal wall panel.
- C. Sealants: Butyl, non-skinning/curing type as recommended by manufacturer.
- D. Butyl Tape: As recommended by manufacturer.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Provide field measurements to manufacturer as required to achieve proper fit of the preformed wall panel envelope. Measurements shall be provided in a timely manner so that there is no impact to construction or manufacturing schedule.
- B. Supporting Steel: All structural supports required for installation of panels shall be by others. Support members shall be installed within the following tolerances:
1. Plus or minus 1/8 inch in 5 feet in any direction along plane of framing.
 2. Plus or minus 3/8 inch cumulative in 20 feet in any direction along plane of framing.
 3. Plus or minus 3/4 inch from framing plane on any elevation.
 4. Verify that bearing support has been provided behind horizontal joints of vertical panel systems and behind vertical joints of horizontal panel systems. Width of support shall be as recommended by manufacturer.
- C. Examine individual panels upon removing from the bundle; notify manufacturer of panel defects. Do not install defective panels.

3.2 PANEL INSTALLATION

- A. Installation shall be in accordance with manufacturer's installation guidelines and recommendations.
- B. Install panels plumb, level, and true-to-line to dimensions and layout indicated on approved shop drawings.

- C. Cut panels prior to installing, where indicated on shop drawings, using a power circular saw with fine tooth carbide tip blade per manufacturer's instructions. Personnel should wear respiratory and eye protection devices.
- D. Butyl Weather Barrier Sealant:
 - 1. Apply non-skinning butyl sealant as shown on shop drawings and manufacturer's installation instructions as necessary to establish the vapor barrier for the panels.
 - 2. Use non-skinning butyl tube sealant only for tight metal-to-metal contact.
 - 3. Do not use non-skinning butyl tube sealant to bridge gaps.
- E. Place panel fasteners through pre-punched holes in attachment clips, concealed within the joint of the panel. Secure units to the structural supports. Space clips as recommended by manufacturer or otherwise indicated on the approved shop drawings.

3.3 TRIM INSTALLATION

- A. Place trim and trim fasteners only as indicated per details on the approved shop drawings.
- B. Field drill weep holes where appropriate in horizontal trim; minimum 1/4 inch diameter at 24 inches on center.
- C. Place a continuous strip of butyl tube sealant between the inside back face of closure trims and interior panel faces for proper weather seal.

3.4 SEALANT INSTALLATION FOR EXPOSED JOINTS

- A. Clean and prime surfaces to receive exterior exposed sealants in accordance with sealant manufacturer's recommendations.
- B. Follow sealant manufacturer's recommendations for joint width-to-depth ratio, application temperature range, size and type of backer rod, and compatibility of materials for adhesion.
- C. Direct contact between butyl and silicone sealants shall not be permitted.

3.5 FIELD QUALITY CONTROL

- A. Testing Agency: General Contractor shall engage an independent testing and inspection agency acceptable to the architect to perform field tests and inspections and to prepare reports of findings.

- B. Field Water Test: After completing portion of metal wall panel assembly including accessories and trim, test a 2-bay area selected by the architect for water penetration in accordance with AAMA 501.2.

3.6 CLEANING AND PROTECTION

- A. Remove protective film immediately after installation.
- B. Touch-up, repair or replace metal panels and trim that have been damaged.
- C. After metal wall panel installation, clear weep holes and drainage channels of obstructions, dirt, and sealant.

END OF SECTION

DISCLAIMER:

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